AE	SPACE	STANDARD				
Society	ONWEALT	omotive Engineers, Inc.	lssued April, 1980 Revised			
		POWERPLANT FIRE DETECTION INSTRUMENTS	A-27-05			
		THERMAL & FLAME CONTACT TYPES	RAፑጥ <b>)</b>			
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1.0	PURP	<u>DSE</u>				
	This dete engi	Standard establishes minimum requirements for po ction instruments primarily for use in reciprocat ne powered aircraft.	werplant fire ing and turbine			
2.0	SCOP	<u>E</u>				
	2.1	This Standard covers the following basic types of instruments, or combinations thereof, intended f aircraft powerplant installation, auxiliary power heaters and other installations where fuel, oil may occur.	f fire detection or use in protect rplants, combust or similar fires			
	2.2	Types				
		Type 1: Thermal - Fixed Temperature, an instrum an alarm signal when exposed to any tem definite pre-established level.	ent which will a perature above a			
Type II: Thermal - Rate of Rise, an instrument which an alarm signal when exposed to any rate of change above a definite pre-established leve						
		Type III: Flame - Contact, an instrument which alarm signal when exposed to physical	will actuate an . contact with fl			
	2.3	Range				
		The range and/or setting of the instrument shall instrument.	be as marked on			
	2.4 Applicable Documents					
		The following documents shall form a part of the the extent specified herein:	is specification			
		Radio Technical Commission of Aeronautics (H "Environmental Conditions and Test Proceduro Electronic/Electrical Equipment and Instrum 28 February 1975 (copies may be obtained for Secretariat, 1717 H Street, N.W. Washington	RTCA) Document DO es for Airborne nents," dated rom the RTCS n, D.C. 20006).			
		"Rules for SAE use of SI (metric) units - SAI dated July 1976 - Copies may be obtained f Automotive Engineers, 400 Commonwealth Driv	E document J 916B rom Society of ve, Warrendale, P			

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## 3.0 GENERAL STANDARDS

- 3.1 <u>Materials</u>: Materials shall be of a quality which experience and/or tests have demonstrated to be suitable and dependable for use in aircraft instruments.
- 3.2 <u>Workmanship</u>: Workmanship shall be consistent with high-grade aircraft instrument manufacturing practice.
- 3.3 <u>Accessibility of Controls</u>: Controls which are not normally adjustable in flight shall not be readily accessible to flight personnel when the instrument is installed in accordance with the manufacturer's instructions.
- 3.4 <u>Interchangeability</u>: Instruments which are identified with the same manufacturer's part or model number range and/or setting shall be completely interchangeable.
- 3.5 <u>Integrity Test Means</u>: The instrument shall be of such design to provide a means for testing the integrity of the instrument when the aircraft engines are operating.
- 3.6 <u>Identification</u>: The following information shall be legibly and permanently marked on the instrument or attached thereto:
  - (a) Name of Instrument (Powerplant Fire Detector)
  - (b) Manufacturer's Part Number
  - (c) Manufacturer's Serial Number or Date of Manufacture
  - (d) Manufacturer's Name and/or Trademark
  - (e) Type Number
  - (f) Alarm Temperature or range (Sensing element, where applicable)
  - (g) Rating (Electrical, Vacuum, etc.)
- 3.7 <u>Environmental Conditions</u>: The following conditions have been established as minimum design requirements.
  - 3.7.1 <u>Temperature</u>: When installed in accordance with the manufacturer's recommendations, the instrument shall function over the range of ambient temperatures shown in Column A below and shall not be adversely affected by exposure to the temperatures shown in Column B below:

Instrument Location	A (deg. C)	A (deg. F)	<u>B (deg. C)</u>	<u>B (deg. F)</u>
Powerplant Compartments	-55 to 150	-67 to 302	-65 to 150	-85 to 302
Pressurized Areas	-30 to 50	-22 to 122	-65 to 70	-85 to 158
Non pressurized or External areas	-55 to 70	-67 to 158	-65 to 70	-85 to 158

If instrument is intended for use in compartments where ambient exceeds range limits noted in Columns A or B appropriate special limits shall be selected for Columns A and B, and specified by the manufacturer.

3.7.2 <u>Humidity</u>: The instrument shall function and shall not be adversely affected when exposed to a relative humidity in excess of 95 percent

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3.7.3 <u>Altitude</u>: When installed in accordance with the instrument manufacturer's instructions, the instruments shall function from sea level up to the altitudes and temperatures listed below. Altitude pressures are per U.S. Standard Atmosphere, 1962.

	<u>Altitude</u>		Temperature	
Instrument Location	Ft.	M	°c	° <sub>F</sub>
Powerplant Compartments	50,000	15,240	80	176
Other Areas	50,000	15,240	50	122

The instrument shall not be adversely affected following exposure to extremes in ambient pressure of 50 in. (127 cm), and 3 in. (7.62 cm) of mercury absolute, respectively.

3.7.4 <u>Vibration</u>: When installed in accordance with the instrument manufacturer's instructions, the instrument shall function and shall not be adversely affected when subjected to vibration of the following characteristics:

Reciprocating Engines	Frequency Cycles Per Sec.	Max. Double Amplitude		Maximum Acceleration	
		<u>In</u> .	Cm		
Airframe Structure Mounted	5500	.050	.127	10g	
Shock-Mounted Panel	5-50	.020	.051	1.5g	
Powerplant Mounted	5-500	.100	.254	20g	
<u>Turbine Engines</u>	Frequency Cycles Per Sec.	Max. Double Amplitude		Maximum Acceleration	
		In.	<u>Cm</u>		
Nacelle and Nacelle Mounts, Wings, Empennage and Wheel Wells	5-2000	0.036	.091	10g	
Fuselage Forward of Spar Area	5-500	0.036	091	2 a	
Center of Spar Area	5-1000	0.036	.091	4g	
Aft of Spar Area	5-500	0.036	.091	7g	
-	500-1000			5g	
Vibration Isolated	5-50	0.020	.051	1.5g	
Racks	50-500			0.5g	
Instrument Panel	5-500	.030	.076	1.0g	

3.8 <u>Radio Interference</u>: The instrument shall not be the source of objectionable interference, under operating conditions at any frequencies used on aircraft, either by radiation or feedback, in electronic equipment installed in the same aircraft as the instrument.